

# Work Order ID 127168

December-10-14 9:46:01 AM

*Fast!*

**\*127168\***

Page 1

Item ID: D2673-34

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Item Name: End Plate

Stop

**\*NS2\***

Start Date: 12/10/14 Start Qty: 40.00

**\*40\***

Cust Item ID:

Required Date: 12/15/14 Req'd Qty: 40.00

**\*40\***

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 14-12-10

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2673

Rev B

100

0.00

**\*100\***

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2673 Dwg Rev: B Prog Rev: B 2-  
Deburr if necessary

(40)

02/14/12/15

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

QC

Memo

0.00

Quality Control

(40)

02/14/12/15

120

QC8- Inspect parts - second check

0.00

**\*120\***

QC

Memo

0.00

Quality Control

(40)

DAS  
38  
9-88

DEC 15 2014

**Work Order ID 127168**

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Item ID: D2673-34 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: End Plate  
Start Date: 12/10/14 Start Qty: 40.00 **\*40\*** Cust Item ID:  
Required Date: 12/15/14 Req'd Qty: 40.00 **\*40\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>WA0003</u>	0.00							
<b>*130*</b>									
Packaging	Memo	0.00				40X			BK 14/12/15
Packaging									

140	QC21- Final Inspection - Work Order Release	0.00
<b>*140*</b>		
QC	Memo	0.00
Quality Control		

14/12/15  
14-12-15

# Picklist Print

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Work Order ID: 127168

\*127168\*

Parent Item: D2673-34

\*D2673-34\*

Parent Item Name: End Plate

Start Date: 12/10/14

Required Date: 12/15/14

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP C02.01.14Removed deburr and inspect level SNG/EC  
IPP Rev:D Now 6061-T6 06-06-23 JLM  
IPP Rev:C Now on Waterjet 07-05-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.080		Purchased	No			100	sf	387.9929	0.052	3			

\*M6061T6S 080\*

6061-T6 .080 Sheet

\*\*

Dec 14/12/15

Location

Loc Qty

Loc Code

MAT020

387.9929

m128903

39.9011

m130530

63.7533

m130560

284.3385

2.5502

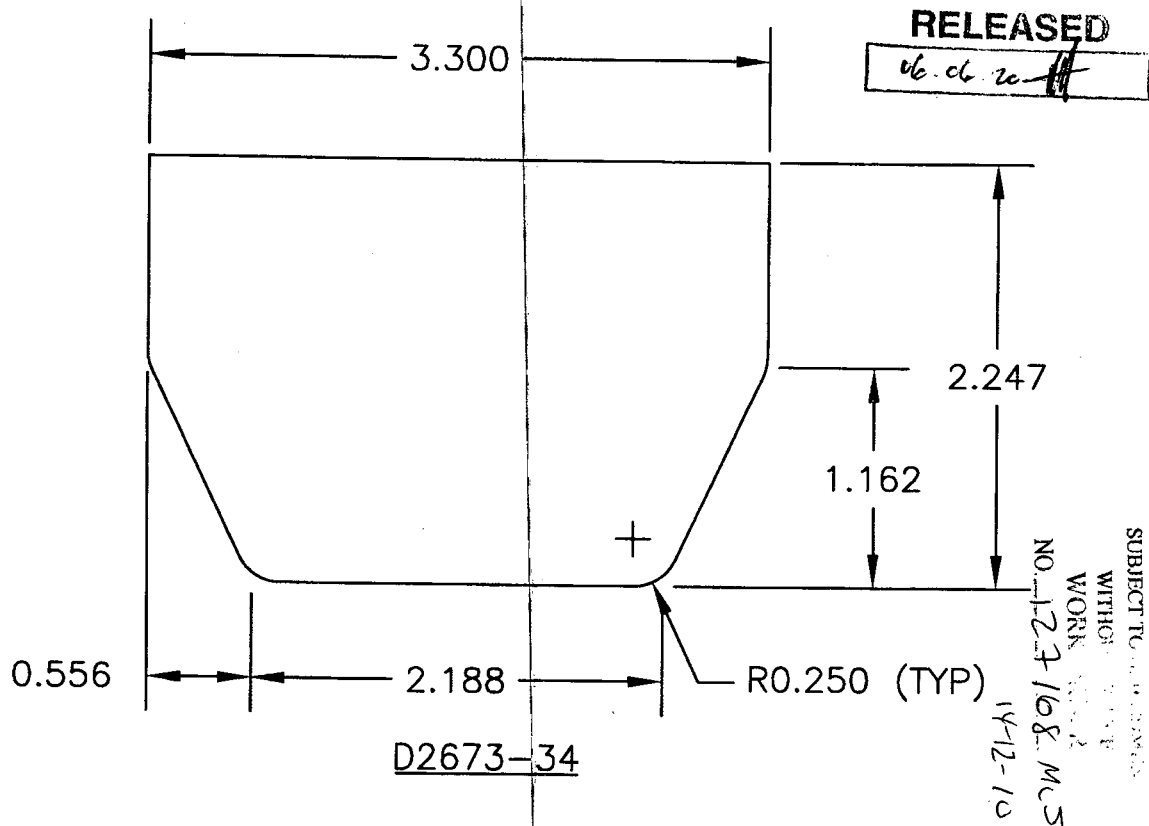
2.9166



**DART**

DESIGN BW	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED [Signature]	DRAWING NO. D2673	REV. B SHEET 1 OF 1
DATE 06.05.29		TITLE END PLATE	SCALE 1:1
A	97.05.06	NEW ISSUE	
B	06.05.29	ADD 6061-T6 MATERIAL	

END PLATE FOR D2244 EXTRUSION CUT AT 34°

**NOTES:**

- 1) MATERIAL: 6061-T6 (PER QQ-A-250/11 OR AMS 4025 OR AMS 4027) 0.080" THICK (REF DART SPEC M6061T6S.080) OR 5052-H32/H34 (PER QQ-A-250/8 OR AMS 4016) 0.080" THICK (REF DART SPEC M5052H32S.080)
- 2) TOLERANCES ARE PER DART QSI 018, UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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